



Comparative Assessment of Nutritional, Industrial and Agronomic Valuable Traits of Underutilized Guar Genotypes

Sandhya Sharma^{1#}, Anshika Tyagi^{1,2#}, G. Ramakrishna¹, Swati Saxena¹, Amitha Mithra¹, H.R. Mehla³, Debasis Golui⁴, Ramavtar Sharma³, Kishor Gaikwad¹

10.18805/LR-5145

ABSTRACT

Background: Guar (*Cyamopsis tetragonoloba*), also known as cluster bean, is an annual legume with a high gum (galactomannan) content that is widely used in food, biopharmaceutical and other non-food industries. Despite the fact that several studies have been conducted to develop genomic resources for guar, information on its nutritional and other important biochemical profile is largely unknown.

Method: In the present study, we investigated the extent of genetic variability of nutritional characteristics and gum content among different indigenous guar genotypes, as well as the correlation between them. A total of 40 guar genotypes were morphologically and biochemically characterized in order to be classified into nutritional and industrial usage groups.

Result: Genotypes RGC-1055, RGR-7, RGC-1033, RGC-1002, RGC-1031, RGC-1038 and RGC-1055 were found to be superior for galactomannan, whereas genotypes HG-2-20, HG-258, HG-832, RGC-936, RGC-1066 and Pusa Navbahar were found to contain important quantitative traits such as a greater number of pods/cluster and clusters/plant, which is directly related to higher yield. Furthermore, correlation and PCA (principal component analysis) revealed that chlorophyll content is positively correlated with protein (0.2%) and gum content (0.16%). The data generated from this study could help breeders and biotechnologists for developing novel potential hybrids with desirable morphological, nutritional and industrial properties. Furthermore, enhanced crop quality may be achieved in the future by genetically modifying the nutritional and industrially significant targeted genes from the selected superior guar genotype using CRISPR/Cas9 precision gene editing technology.

Key words: Galactomannan, Guar, Micronutrients, PCA, Pearson correlation, Protein content, Quality traits.

INTRODUCTION

Guar (*Cyamopsis tetragonoloba*, 2n=14) is an annual legume crop and is classified under family Leguminaceae and subfamily papilionaceae (Pathak *et al.* 2011). It is an important crop of arid and semi-arid regions (Kumar *et al.* 2015) and is exceptionally adapted to the drought prone environment due to its deep-rooted system and short maturity period (Dhaka *et al.*, 2019). It is an economically important pulse crop of India (Manjunatha *et al.*, 2018) which alone accounts for 75-82% of the world's clusterbean production followed by Pakistan (10-12%). Rajasthan, which is known as the industrial hub of guar gum processing and export, accounts for approximately 75% of India's total guar production. Guar gum is primarily imported by Canada, United States, United Kingdom, China, Russia and South American countries as well as European countries (NRAA, 2014).

Galactomannan, commonly known as gum, is an odorless, whitish, or yellowish (Thombare *et al.* 2016), water-soluble heteropolysaccharide found in the endosperm of guar seeds is known for its pharmacological properties including anti-cancerous, anti-diabetic, anti-ulcer, anti-coagulant, anti-microbial, anti-inflammatory (Sharma *et al.* 2011). Owing to its high galactomannan content, this crop has emerged as one of the most important commercial crops. It is also rich in protein, iron (Fe) and contains significant amounts of other micronutrients/trace

¹ICAR-National Institute for Plant Biotechnology, New Delhi-110 003 India.

²Department of Biotechnology, Yeungnam University Gyeongsan 38541, South Korea.

³ICAR-Central Arid Zone Research Institute, Jodhpur- 342 001 India.

⁴ICAR- Indian Agricultural Research Institute IARI, New Delhi-110 003 India.

[#]These authors contributed equally to this work.

Corresponding Author: Kishor Gaikwad, ICAR-National Institute for Plant Biotechnology, New Delhi-110 003 India. Email: kish2012@gmail.com

How to cite this article: Sharma, S., Tyagi, A., Ramakrishna, G., Saxena, S., Mithra, A., Mehla, H.R., Golui, D., Sharma, R. and Gaikwad, K. (2024). Comparative Assessment of Nutritional, Industrial and Agronomic Valuable Traits of Underutilized Guar Genotypes. Legume Research. 1-11. doi: 10.18805/LR-5145.

Submitted: 29-03-2023 **Accepted:** 30-08-2024 **Online:** 25-01-2025

elements such as zinc (Zn) and copper (Cu) (Sharma *et al.*, 2017; Akçura *et al.*, 2020). However, the nutritional quality of this important food crop has been affected by the presence of various anti-nutritional factors such as tannins, phytic acid and polyphenols (Rusydi and Azrina, 2012; Badr *et al.*, 2014). Therefore, in order to remove anti-nutritional compounds different processing methods have been

executed in clusterbean (Sharma *et al.*, 2017). Earlier studies have observed variability in many morphological, biochemical and productive parameters in different guar genotypes (Sultan *et al.* 2012 a; Kumar *et al.* 2013; Naik *et al.* 2013 a; Sharma *et al.* 2014; Ansari *et al.* 2017; Sefatullah *et al.* 2017; Wankhade *et al.* 2017; Muthuseli *et al.* 2017; Gresta *et al.* 2018; Ramanjaneyulu *et al.* 2017, 2018; Reddy *et al.* 2018; L. Ashwini *et al.* 2019; Santonoceto *et al.* 2019; Kgasudi *et al.* 2020). Furthermore, molecular studies such as genome size estimation, identification of genomic SSRs, miRNAs associated with galactomannan biosynthesis, SNPs-INDELs, chloroplast genome analysis and transcriptome analysis, have been carried out to improve the industrial profile and genomic database of guar (Tyagi *et al.* 2018, 2019; Tribhuvan *et al.* 2019; Sahu *et al.*, 2020; Kaila *et al.*, 2017; Rawal *et al.*, 2017; Sharma *et al.*, 2021; Hu *et al.*, 2019; Chaudhury *et al.*, 2019). Recently, the chromosome scale genome assembly of clusterbean has been completed that could help to understand molecular basis of the galactomannan biosynthesis and other important traits (Grigoreva *et al.*, 2019; Gaikwad *et al.*, 2023). However, there is a lack of information on the complete characterization of micronutrient profiling, particularly regarding iron (Fe) and zinc (Zn) of guar genotypes (Gresta *et al.* 2018). Further, due to low genetic diversity a very few reports have tried to explore the diversity among indigenous guar genotypes with respect to above mentioned traits. The present work was designed to identify the genetic variability for Fe, Zn, protein and galactomannan content in different guar genotypes of Indian origin. In addition, we have also highlighted the correlation between galactomannan and other nutritional components such as

Fe, Zn, protein content which could be useful for farmers in future breeding program.

MATERIALS AND METHODS

Plant materials and growth conditions

Seeds of forty guar genotypes (IC-329639, IC-421826, HG-16, HG-870, RGR-7, HG-14, HG-100, RG-1002, IC415163, RGC-1017, RGC-1031, BG-2, IC-373480, HG-2-20, Pusa Navbahar, HG-884, RGM-112, IC-325811, HG-832, RGC-936, IC-324032, IC-421837, HG-11-1, HG-258, RGR-13-1, M-83, IC-421839, RGC-1066, IC-415102, IC-421840, IC-421825, RGC-1038, IC-421821, HG-75, RGC-1033, HG-563, HG-11, IC-370478, RGC-1055, HG-119) were obtained from Central Arid Zone Research Institute (CAZRI), Jodhpur, India. The four seeds/pot were grown in 12-inch cemented pots under net house conditions at ICAR-National Institute for Plant Biotechnology, New Delhi, India during the 2020-21 kharif season (Fig 1). After one week, the seedlings were thinned to make three plants per pot of each genotype. Morphological data was collected and seeds were collected in three biological replicates after maturation for biochemical analysis.

Morphological traits

Various morphological traits such as plant height (cm), 100 seed weight, days after flowering (DAF), number of pod/cluster and number of cluster/ plant were recorded in triplicates for each guar genotype.

Estimation of protein content

The crude protein content of samples from various guar genotypes was determined using the Kjeldahl method (Stuart, 1936).



Fig 1: Forty guar genotypes grown under net house conditions at ICAR-National Institute for Plant Biotechnology, New Delhi, India during the 2020-21 *kharif* season.

The percentage of total nitrogen was calculated by the following formula:

$$N\% = (T-B) \times N \times 1.4 \text{ divided by Weight of sample (g).}$$

Where,

T= volume of the hydrochloric acid required for sample solution.

B= Blank.

N= Normality of the digested sample.

1.4= atomic weight of Nitrogen.

Weight of sample=0.5 g.

Crude protein was estimated by multiplying the percentage nitrogen with standard conversion factor 6.25. (i.e., % crude protein (CP) = $6.25 \times N\%$)

Estimation of Fe and Zn content

Total Fe and Zn content among various guar genotypes were estimated using ICP-MS (Ikem et al., 2023). Standard preparation was done by diluting the available stock multi-elemental standard solution (1000 mg L^{-1}) in 0.5% (v/v) nitric acid using ICP-MS (PerkinElmer NexION 300) (Fig 2). (Ikem et al., 2023).

Extraction and evaluation of galactomannan content

Gum extraction was carried out as per the manufacturer's protocol using K-GALM kit (MEGAZYME KIT). Initially guar seeds of various genotypes were pre-soaked in distilled water for overnight to get the soft imbibed seeds and then the outer layer (Hull) was removed.

Statistical analysis

Multivariate analysis based on PCoA (Principal coordinate analysis) and PCA (Principal component analysis) as well as cluster analysis based on dendrogram was performed in 40 guar genotypes to assess the genetic diversity based on quantitative and qualitative traits such as plant height,

maturity (DAF), pod/cluster, cluster/pod, chlorophyll content protein, 100 seed weight, Fe, Zn and galactomannan content. Pearson correlation analysis was performed to estimate the significant correlation within and between morphological traits, nutritionally important traits like protein, iron, zinc and industrially important trait i.e., galactomannan content. All statistical analysis has been performed using Microsoft excel and Past software.

RESULTS AND DISCUSSION

Guar genotypes revealed significant variations in their morphological attributes

A total of six morphological quantitative traits were assessed for 40 guar genotypes and the data showed considerable variation among varieties and IC lines for most of the traits viz. plant height ($5.6 \pm 0.31 \text{ cm}$ to $53.0 \pm 0.27 \text{ cm}$), chlorophyll content (26.2 ± 0.2 to 5.4 ± 0.2), pods/cluster (1-2 to 7-9), Clusters/ plant (1-2 to 6-7), days after flowering (56 to 86). The results revealed huge variation among indigenous under-utilized guar genotypes. RGC-936 was found to be early maturing genotype (56 DAF) with maximum pod/cluster (7-9), while HG-832 was observed to have maximum clusters/plant was observed, although pods/ cluster were same as for RGC-936. IC lines were found to be shorter (IC-421826) and late maturing genotypes (IC-324032 and IC-421837). Chlorophyll content was found to be highest in (M-83 85.4 ± 0.2) and lowest in BG-2 (26.2 ± 0.2) genotypes. 100 seeds weight ranged between 1.39 and 3.19 g among different genotypes as shown in (Table 1). Most of the genotypes (28) showed pink colour flower trait, whereas only 11 genotypes exhibited white flower colour. These results were consistent with what is expected in a natural setting. Further, our morphological data grouped HG-16, HG-870, RG-1002,

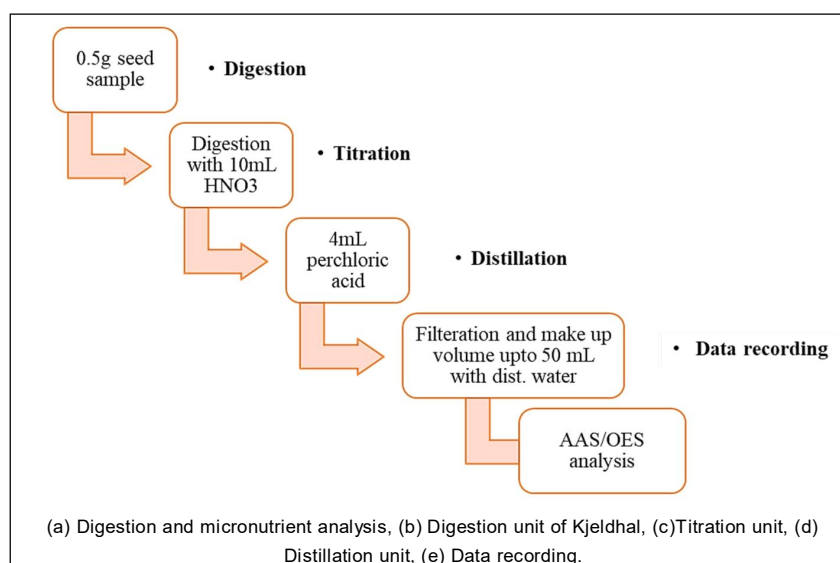


Fig 2: A flowchart of sample preparation for micronutrient analysis using AAS/OES in guar.

BG-2, HG-2-20, HG-884, HG-832, HG-258, RGC-1066, HG-75, HG-563, HG-11, HG-119 into same clusters as observed previously (Sultan *et al.* 2012b; Kumar *et al.* 2013; Boghara *et al.* 2016). Besides, it also observed that guar varieties from arid regions like Rajasthan and Haryana were clustered into same group, while the IC-lines were grouped separately as shown in the previous study (Kumar and Ram, 2015).

Principal component analysis of morphological characters

Principal component analysis (PCA) for morphological parameters such as plant height, chlorophyll content, pods/ cluster, clusters/ plant, days after flowering and 100 seeds weight grouped the 40 guar genotypes into six co-ordinates based on scoring (Table 2.) However, the clustering of PCA

Table 1: Phenotypic variation in 40 guar genotypes for the important traits viz., plant height, chlorophyll content, pod/cluster, cluster/ pod, days after flowering (DAF) and 100 seed weight.

Genotypes	Plant height (cm)	Chlorophyll content (SPAD)	Pod/cluster	Cluster/plant	DAF	100 Seed weight (g)
IC-329639	8.5 ± 0.29	46.8 ± 0.2	2 to 3	3 to 4	68	1.93
IC-421826	5.6 ± 0.31	42 ± 0.1	3 to 4	2 to 3	73	2.20
HG-16	31.3 ± 0.33	31.3 ± 0.3	1 to 2	2 to 3	58	2.52
HG-870	30.4 ± 0.35	31.8 ± 0.4	4 to 5	3 to 4	65	2.12
RGR-7	53.0 ± 0.27	45.4 ± 0.2	2 to 3	2 to 3	49	3.19
HG-14	29.2 ± 0.44	66.5 ± 0.3	2 to 3	2 to 3	60	2.85
HG-100	13.5 ± 0.29	54.4 ± 0.2	2 to 3	1 to 2	63	2.00
RG-1002	35.4 ± 0.23	47.7 ± 0.3	2 to 4	2 to 5	61	2.34
IC415163	6.5 ± 0.29	63.4 ± 0.2	2 to 3	3 to 4	72	2.10
RGC-1017	33.9 ± 0.43	65.7 ± 0.1	3 to 5	2 to 3	58	2.30
RGC-1033	58.0 ± 0.09	50.6 ± 0.2	2 to 3	3 to 4	72	2.50
BG-2	44.7 ± 0.24	26.2 ± 0.2	2 to 3	2 to 3	71	2.20
IC-373480	10.2 ± 0.42	53.5 ± 0.3	2 to 3	3 to 4	68	2.29
HG-2-20	25.5 ± 0.32	54.1 ± 0.5	5 to 6	3 to 4	56	2.62
Pusa Navbahar	51.6 ± 0.23	65.3 ± 0.2	2 to 3	3 to 4	64	3.43
HG-884	23.8 ± 0.17	54.8 ± 0.4	3 to 4	2 to 3	61	2.13
RGM-112	43.9 ± 0.12	45.5 ± 0.3	2 to 3	2 to 3	57	2.86
IC-325811	19.3 ± 0.35	51.1 ± 0.5	2 to 3	3 to 4	76	2.14
HG-832	28.4 ± 0.32	50.5 ± 0.3	6 to 7	6 to 7	63	2.50
RGC-936	19.3 ± 0.35	68.3 ± 0.2	7 to 9	2 to 3	59	2.60
IC-324032	7.3 ± 0.35	53.4 ± 0.2	2 to 3	2 to 3	86	2.48
IC-421837	10.2 ± 0.44	66.4 ± 0.2	2 to 3	2 to 3	86	2.13
HG-11-1	33.5 ± 0.26	62.5 ± 0.5	2 to 3	4 to 5	60	2.26
HG-258	29.7 ± 0.33	55.6 ± 0.2	4 to 7	3 to 4	58	2.86
RGR-13-1	51.4 ± 0.23	52.5 ± 0.3	2 to 3	2 to 3	56	2.83
M-83	26.8 ± 0.15	85.4 ± 0.2	1 to 2	2 to 3	64	2.20
IC-421839	5.5 ± 0.29	61.2 ± 0.5	2 to 3	2 to 3	70	2.00
RGC-1066	31.3 ± 0.33	36.5 ± 0.2	5 to 8	2 to 3	63	2.67
IC-415102	8.3 ± 0.33	54.2 ± 0.2	1 to 2	2 to 3	70	3.00
IC-421840	10.8 ± 0.44	64.6 ± 0.3	2 to 3	2 to 3	82	2.65
IC-421825	12.1 ± 0.19	48.4 ± 0.3	3 to 4	3 to 4	75	3.10
RGC-1038	45.0 ± 0.15	72.5 ± 0.3	1 to 2	2 to 3	58	2.32
IC-421821	8.3 ± 0.35	51.3 ± 0.2	2 to 3	2 to 3	75	2.00
HG-75	29.5 ± 0.29	51.1 ± 0.2	2 to 3	2 to 3	79	2.68
RGC-1031	43 ± 0.12	70.1 ± 0.2	1 to 2	2 to 4	56	2.69
HG-563	33.3 ± 0.33	46.1 ± 0.5	2 to 3	4 to 5	59	2.68
HG-11	24.2 ± 0.42	42.6 ± 0.4	2 to 3	2 to 3	61	2.23
IC-370478	11.3 ± 0.35	60.8 ± 0.2	2 to 3	2 to 3	82	2.52
RGC-1055	51.1 ± 0.38	38.5 ± 0.3	2 to 4	3 to 4	59	2.89
HG-119	27.3 ± 0.33	50.8 ± 0.1	1 to 3	1 to 2	65	2.23

between coordinate 1 and coordinate 2 divided the genotypes based on the highest percent of Eigen values (Euclidean similarity index) (as 59.67% to 30.13%) (Fig 3)

PCA has grouped the 40 genotypes into 4 clusters from 0 to 3 (Fig 4). Cluster 0 has 14 genotypes followed by Cluster 1 containing 13 genotypes, Cluster 2 containing 7 genotypes and Cluster 3 containing 5 genotypes, respectively. Coordinate 1 (Plant height) consisted of

highest Eigen value in RGR-7 (31.7). Apart from that, coordinate 2 (chlorophyll content) consisted of highest values in RGR-13-1 (31.5). In addition, coordinate 3 (pod/cluster) had highest value in RGC-1031 (18.1), followed by Co-ordinate 4 (cluster/plant) having a highest value in RGC-936, Co-ordinate 5 (days after flowering) had highest value in HG-832 (2.2) and co-ordinate 6 (100 seed weight) had highest value in IC-415102 (0.79), respectively.

Table 2: Principal Component Analysis (PCA) scoring based on 6 morphological parameters in guar genotypes viz., plant height, chlorophyll content, pod/cluster, cluster/pod, days after flowering (DAF) and 100 seed weight.

Genotype list	PC1 (Plant height) cm	PC2 (Chlorophyll content) SPAD	PC3 (DAF)	PC4 (Pod /cluster)	PC5 (Cluster /pod)	PC6 (100 seed weight) g
IC-329639	-15.8971	-9.76037	-5.91215	-1.14232	0.337553	-0.29011
IC-421826	-19.4804	-15.602	-2.88297	-0.45751	-1.01748	-0.01255
HG-16	11.60889	-19.8671	-6.48555	-2.84665	-0.21751	0.124558
HG-870	7.994046	-20.5138	-0.71979	1.14922	0.289827	-0.39166
RGR-7	31.7829	-1.385	-5.12318	-1.27537	0.132145	0.476014
HG-14	1.849223	13.91985	-3.64742	-0.72184	0.148246	0.342641
HG-100	-10.9957	-0.84959	-7.98295	-1.60274	-0.57874	-0.28297
RG-1002	10.83754	-3.61325	-1.36415	0.82924	1.5567	-0.2384
IC415163	-22.5976	5.606443	-2.17778	-0.17215	1.142604	-0.15696
RGC-1017	7.018018	14.13315	-3.75123	1.051279	-0.67352	-0.32109
RGC-1031	26.2516	1.426434	18.09074	0.51741	-0.34069	-0.35641
BG-2	19.61111	-24.4419	10.41625	-0.80841	-0.9852	-0.41735
IC-373480	-15.7192	-2.93423	-4.84452	-0.95023	0.289138	0.030516
HG-2-20	2.607826	1.685272	-9.72073	1.784459	0.01258	0.102967
Pusa Navbahar	20.66149	15.83613	9.042633	0.13031	-0.18844	0.636019
HG-884	-1.03111	1.457066	-5.6705	-0.14408	-0.1589	-0.31315
RGM-112	20.46545	-3.83075	-1.55782	-0.97186	0.103983	0.235607
IC-325811	-10.1737	-4.88307	5.98179	0.186796	0.966474	-0.25423
HG-832	3.232816	-2.32671	-2.49259	4.38758	2.210253	-0.11096
RGC-936	-6.98933	14.12046	-8.94745	4.445223	-2.14541	0.022488
IC-324032	-25.3198	-5.90917	10.32032	0.213579	0.009821	0.20438
IC-421837	-25.3429	7.26718	12.22396	0.542661	-0.07062	-0.21644
HG-11-1	6.525997	10.6965	-2.14481	0.098999	1.945856	-0.29992
HG-258	5.30601	3.548975	-6.18568	2.980126	-0.48388	0.249002
RGR-13-1	26.17354	4.362076	0.988679	-1.108	-0.90848	0.101791
M-83	-5.69415	31.48558	0.135585	-1.05657	0.445875	-0.30791
IC-421839	-22.2848	3.567468	-4.50277	-1.19235	-0.63054	-0.22239
RGC-1066	8.648424	-15.5462	-2.12394	3.476522	-1.835	0.049573
IC-415102	-18.3515	-2.80394	-3.67098	-2.14099	-0.24192	0.793006
IC-421840	-22.876	6.141815	8.73732	0.263617	-0.00587	0.31227
IC-421825	-15.6925	-8.56467	1.919842	0.816869	0.667696	0.772837
RGC-1038	15.59557	22.62446	1.388409	-1.65738	-0.53376	-0.35638
IC-421821	-19.7196	-6.327	0.62709	-0.97775	-0.71358	-0.24495
HG-75	-2.18044	-3.6299	12.8738	0.271124	-0.12611	0.155377
RGC-1031	15.0667	20.22385	-1.37443	-1.88388	-0.46927	0.050488
HG-563	10.05176	-5.23292	-4.04663	-0.29535	2.023678	0.16943
HG-11	1.787418	-10.3893	-6.11062	-1.28964	0.285357	-0.15341
IC-370478	-21.6607	2.507342	8.728359	0.195173	0.003526	0.186393
RGC-1055	27.57896	-9.79528	2.712711	0.526764	0.519893	0.152292
HG-119	1.351364	-2.40398	-0.74687	-1.17189	-0.76629	-0.22041

Biochemical characterization of guar genotypes

The biochemical results of 40 cluster bean genotypes revealed significant genotype variability for the traits studied in this study. Total protein content and galactomannan content are presented in Table 3. The total protein content varied from $11.8 \pm 0.10\%$ (RCG-1055) to $20 \pm 0.38\%$ (IC-329639) with mean of $22 \pm 0.4\%$. Genotypes with total protein content higher than 25% were categorized as high protein

group, between 25 and 15% as medium protein group and those with less than 15% as low protein group (Table 3). Pathak *et al.* (2011) also reported RGC-1038 variety to be the highest in terms of protein content among tested genotypes. Naik *et al.* (2013) reported highest protein values of 27.73% and 34.27% in RGC-1028 and RGC-986, respectively. Müftüoğlu *et al.* (2019), also reported the yield and protein content range in edible guar genotypes

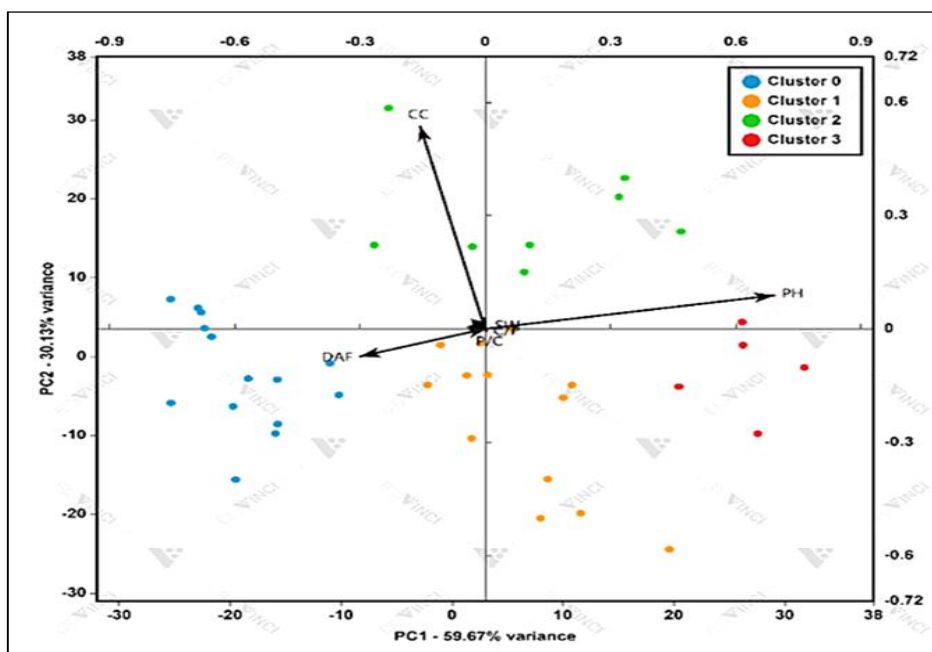


Fig 3: Principal Component Analysis (PCA) of six morphological parameters including plant height, chlorophyll content, pod/cluster, cluster/pod, days after flowering (DAF) and 100 seed weight in 40 guar genotypes.

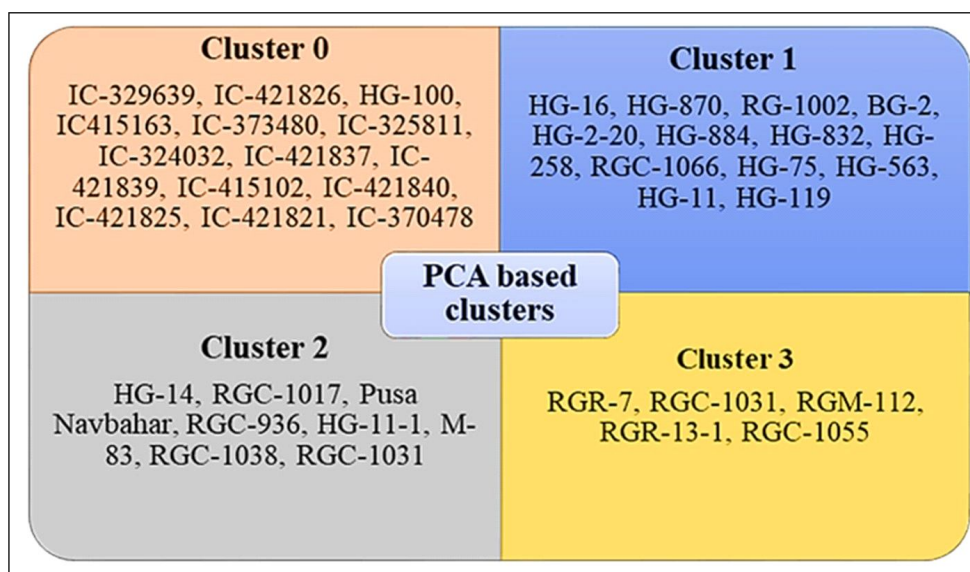


Fig 4: An illustration showing the distribution of 40 guar genotypes into four clusters (Cluster 0, Cluster 1, Cluster 2 and Cluster 3) using principal component analysis (PCA).

with 4.38-17.22% crude protein and 65.40-75.25% digestible protein. Also, they confirmed green pod yields had significant positive correlations with the digestible protein content. Similarly, H.W. Ashwini *et al.* (2019) highlighted comparable to RGC-1033 (35.07%), RGC-1038 (33.40%) and HG-870 (33.10%), the genotype RGC-1002 had a noticeably greater proportion of crude protein (35.80%). Nonetheless, the genotypes RGC-986 (25.43%) had the lowest crude protein content.

In contrast, galactomannan content ranged from 7.67% to 30.93% in our study. The highest content of galactomannans were seen in RGC-1055 ($30.93 \pm 0.06\%$), whereas lowest galactomannan content was found in HG-100 ($7.67 \pm 0.36\%$) (Table 3). Similar results were reported by Naik *et al.* (2013). However, H. W. Ashwini *et al.* (2019) reported that the genotype HG-870 recorded the highest percentage of gum (35.23%) in comparison to RGC 986 (34.73.%) and RGC-1002 (33.47%). This variation might

Table 3: Total protein content, galactomannan content and micronutrient content data (Fe and Zn) of 40 guar genotypes.

Genotype	Protein Content	S.D	Fe Content	S.D	Zn Content	S.D	Galacto mannan	S.D
IC-329639	28.57	±0.38	410.67	±9.24	57.33	±4.04	25.22	±0.24
IC-421826	18.99	±0.18	343.67	±10.12	68.33	±3.21	18.67	±1.23
HG-16	19.96	±0.93	570.33	±8.14	42.67	±4.73	17.54	±0.73
HG-870	20.81	±0.27	338.00	±8.72	45.00	±2.65	16.40	±0.55
RGR-7	20.00	±0.12	253.00	±23.58	33.33	±3.21	28.03	±0.51
HG-14	25.20	±0.29	297.33	±10.69	41.00	±4.36	21.56	±0.20
HG-100	16.43	±0.73	322.33	±9.87	42.33	±5.69	7.67	±0.36
RG-1002	25.01	±1.26	467.33	±9.87	41.67	±2.08	27.66	±0.84
IC425163	24.99	±1.23	329.00	±9.54	54.00	±3.46	24.65	±0.35
RGC-1017	17.01	±0.15	427.00	±9.54	43.00	±3.46	22.19	±1.03
RGC-1033	23.31	±0.90	331.00	±9.54	38.67	±2.08	27.05	±3.35
BG-2	24.78	±0.20	304.67	±9.24	53.33	±3.21	19.1	±2.01
IC-373480	26.29	±0.39	281.33	±8.08	35.00	±3.46	13.27	±0.30
HG-2-20	21.66	±0.48	397.67	±6.66	41.00	±5.00	15.71	±0.02
Pusa Navbahar	23.65	±0.91	678.33	±10.79	62.67	±3.79	23.26	±2.34
HG-884	20.37	±0.89	282.00	±8.72	42.00	±2.65	22.67	±0.23
RGM-112	23.95	±0.50	320.67	±10.12	39.67	±3.79	22.27	±3.07
IC-325811	22.40	±0.30	389.67	±10.21	44.33	±1.53	25.36	±0.34
HG-832	25.79	±0.10	318.00	±10.58	48.67	±3.79	22.66	±0.16
RGC-936	23.63	±0.55	288.67	±10.21	38.67	±3.79	23.85	±0.32
IC-324032	13.21	±0.58	281.67	±8.39	37.67	±3.06	23.02	±0.14
IC-421837	25.15	±0.22	387.67	±9.29	44.33	±3.21	20.32	±0.08
HG-11-1	19.88	±0.20	613.33	±8.96	53.67	±2.89	16.35	±0.18
HG-258	26.17	±0.81	189.67	±9.29	50.67	±2.08	15.63	±0.07
RGR-13-1	22.01	±0.01	359.33	±8.96	45.67	±3.79	19.08	±0.93
M-83	22.33	±0.05	346.67	±10.12	47.00	±2.65	19.34	±0.26
IC-421839	21.03	±0.59	343.67	±10.12	48.00	±4.36	23.19	±0.07
RGC-1066	22.01	±0.00	287.33	±9.87	35.33	±2.31	18.95	±3.17
IC-415102	23.12	±0.17	869.00	±10.44	34.33	±0.58	23.88	±0.7
IC-421840	19.83	±0.38	267.67	±10.12	43.33	±4.04	19.07	±0.71
IC-421825	13.00	±0.13	318.00	±8.66	43.00	±3.46	23.53	±0.34
RGC-1038	26.25	±0.21	437.00	±10.44	37.67	±3.79	27.66	±4.12
IC-421821	24.00	±1.41	658.00	±8.66	44.33	±1.53	20.72	±0.05
HG-75	18.71	±0.72	373.33	±8.96	44.33±	4.04	21.77	±0.22
RGC-1031	25.17	±0.01	264.67	±23.35	42.00	±4.36	27.05	±3.35
HG-563	16.42	±0.25	346.33	±19.40	51.33	±3.51	12.88	±0.15
HG-11	20.66	±6.87	250.33	±10.97	34.33	±2.31	11.82	±0.12
IC-370478	20.66	±0.06	447.33	±10.79	43.00	±2.65	22.65	±0.39
RGC-1055	11.94	±0.10	230.00	±9.54	42.00	±3.00	30.93	±0.06
HG-119	27.81	±0.27	313.67	±9.24	44.33	±3.21	19.19	±0.21

be due to the fact that seeds were taken at different developmental stages for analysis as well as from different geographical regions.

One important aspect of this study was the micro-nutrient analysis including Fe and Zn content in guar genotypes which has not been reported so far. Fe and Zn are two of the most important essential micronutrients whose deficiency has been referred to as "Hidden hunger" by World Health Organization (WHO). The Fe content in guar genotypes ranged from 189 to 869 ppm in our study with an average Fe content of 373.3 ± 0.4 ppm. Maximum Fe content was recorded in IC-415102 (869 ± 10.44 ppm) whereas minimum Fe content was noted in genotypes HG-258 (189 ± 9.29 ppm) (Table 3). However, the Zn content ranged from 34 to 68 ppm with an average value of 44.4 ± 6.0 ppm. Maximum Zn content was found in genotype IC-421826 (68.33 ± 3.21 ppm), whereas minimum Zn content was observed in IC-415102 (34.33 ± 2.31 ppm) (Table 3). A summary of the average values of all the morpho-biochemical traits in the present study of different guar genotypes have been given in Table 4.

Our results revealed that IC-415102 and IC-421826 genotypes have highest Fe and Zn content which means that these genotypes are of nutritional significance. Genotypes with moderate to high protein, iron and zinc content (as IC-421826, HG-11-1 and Pusa Navbahar) can be used as food crops, while genotypes with high gum content mentioned above can be further improved to be used for industrial purposes. Interestingly, some varieties (Pusa Navbahar, HG-832 and RGC-936) were found to be rich in all the traits in the present study. These genotypes might be of considerable interest for plant breeders and biotechnologists to develop novel guar varieties with desirable nutritional and gum profiles.

Correlation, PCA analysis between morphological and other biochemical factors

Pearson correlation analysis (p value < 0.05) between various morphological and biochemical parameters demonstrated significant variation (Fig 5a). Between

morpho-biochemical parameters, seed weight was found to have significant positive correlation with plant height (0.47 cm) followed by chlorophyll content which correlated positively with protein content (0.2%) and gum content (0.16%). Among morphological parameters clusters/plant was found to have positive correlation with pods/cluster (0.41). However, negative correlation was observed between plant height and DAF (-0.61). After analyzing biochemical parameters, it was observed that all traits are positively correlated with each other except gum and Zn (-0.09). Correlation between galactomannan and protein content (0.08%) was also positive but not significant. However, no correlation was observed between seed weight and chlorophyll content as shown in Fig 5b.

Principal component analysis based on variance-covariance matrix demonstrated that maximum variance was observed in PC1 *i.e.*, protein (97.06%) followed by PC2 iron (1.46%) and minimum in PC09 *i.e.* clusters/plant (0.0042%) followed by PC10 *i.e.* seed weight (0.00044%) as shown in Fig 5c. Scoring of genotypes based on all morpho-biochemical traits have been shown in Table 4.

Genetic diversity was analyzed using neighbour-joining (NJ) clustering method for various morpho-biochemical parameters and classified 40 guar genotypes based on euclidean similarity index (ESI) into two subgroups A and B as shown in Fig 6. Further, Subgroup A was divided into five clusters (I to V) while subgroup B into three clusters (VI-VIII). The four nutritionally important guar genotypes rich in Fe and Zn content was found in the same cluster IV which was significantly correlated with our biochemical data showing highest Fe content in IC-415102 (869 ± 10.44 ppm) followed by Pusa Navbahar (678.33 ± 10.79 ppm), HG-11-1 (613.33 ± 8.96 ppm) and HG-16 (570.33 ± 8.14 ppm) whereas IC-421826 with highest Fe content (68.33 ± 3.21 ppm) was found to be located in cluster III. Here, Cluster I was found to be galactomannan rich genotypes (IC-421825 and IC-324032) whereas cluster VI with single genotype IC-32969 was found to be rich in all three nutritional traits *viz* protein, Fe and Zn.

Table 4: Summary of average values of all morpho-biochemical parameters of 40 guar genotypes under this study.

	Protein	Iron (ppm)	Zinc (ppm)	Gum (%)	Plant height (cm)	Chlorophyll (SPAD)	DAF	Pod/ cluster	Cluster/ plant	Seed weight (g)
Min	11.94	189.67	33.33	7.67	5.5	26.2	49	2	2	1.93
Max	28.57	869	68.33	30.93	58	85.4	86	9	7	3.43
Mean	21.804	373.38	44.474	21.04	26.79	53.485	65.95	3.65	3.15	2.481
		35	75	55	75					
Std. error	0.6245	21.489	1.1862	0.774	2.4352	1.9155	1.4290	0.25707	0.17003	0.057486
	33	95	69	37	47	76	71	93	02	68
Variance	15.601	18472.	56.289	23.985	237.21	146.77	81.689	2.643	1.156	0.13218
	65	72	35	97	72	72	74	59	41	87
Stand. dev	3.9498	135.91	7.5026	4.8975	15.401	12.115	9.0382	1.6252	1.0753	0.36357
	92	44	23	48	86	16	38	91	65	77
Coeff. var	18.115	36.400	16.86	23.271	57.474	22.651	13.704	44.545	34.138	14.654
	45	74	94	24	97	52	68	53	58	48

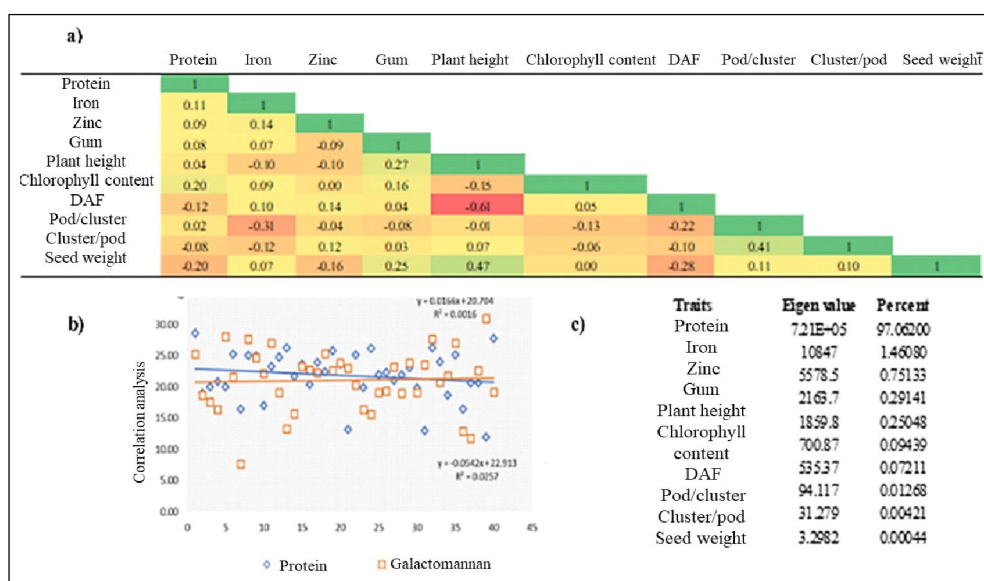


Fig 5: (a) Pearsons correlation analysis between various morphological and biochemical parameters among 40 genotypes, (b) Coorelation analysis between galactomannan and protein content in 40 genotypes, (c) Principal Component Analysis (PCA) based on varience-covariance matrixof morpho-biochemical parameters among 40 genotypes.

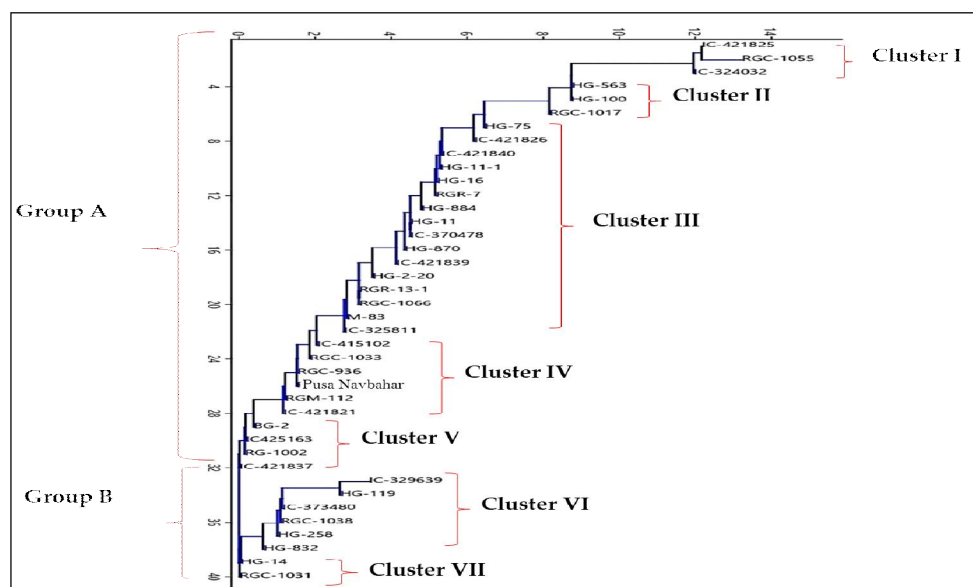


Fig 6: Dendrogram showing genetic diversity and classification of 40 guar genotypes based on morpho-biochemical parameters. These genotypes were divided into two major groups (A and B) and VII clusters based on their euclidean similarity index (ESI).

CONCLUSION

This study gives noval insights on the micro-nutrient variation in guar genotypes along with different morphological and biochemical parameters. Through this work, we have been able to categorize the different guar genotypes into edible and industrial usage groups and brought out the correlation among different parameters. The information generated from this work might contribute to the development of novel and improved guar varieties with enhanced gum and nutritional content using suitable genetic engineering and CRISPR/Cas9 gene editing

technology. Furthermore, this research helps breeders to alleviate nutritional inadequacies in underdeveloped nations while also meeting the gum requirements of the industrial industry. As so, it can work like a miracle to mitigate the impact of common malnutrition (Protein, Fe and Zn deficiency).

ACKNOWLEDGEMENT

The authors acknowledge the ICAR-CRP on Genomics (NBFG, Lucknow) for funding the project under which the work was carried out.

Conflict of interest

The authors declares no conflict of interest.

REFERENCES

- Akçura, M., Müftüoğlu, N.M., Kaplan, M. and Türkmen, C. (2020). Nutrient potential and mineral contents of some vegetable cluster bean genotypes. *Cereal Chemistry*. 97(6): 1193-1203.
- Ansari, Z.G., Rao, G.R., Vasht, D., Sreelatha, P., Aparna, K. (2017). Evaluation of morpho-physiological traits at various growth stages and its correlation with seed yield in guar gum genotypes. *International Journal of Chemical Sciences*. 5: 909-912.
- Ashwini, H.W., Bagali, A.N., Babu, P., Soregaon, C.D., Vijayalakshmi, C.L. (2019). Evaluation of cluster bean [*Cyamopsis tetragonoloba* (L.) Taub.] genotypes for seed yield and quality parameters. *Journal of Pharmacognosy and Phytochemistry*. 8:4146-4149.
- Ashwini, L., Mohankumar, S., Fakrudin, B., Shivapriya, M., Prashath, S.J., Ugalath, J. (2019). Physiological Characterisation of Cluster Bean [*Cyamopsis tetragonoloba* (L.) Taub.] genotypes for growth parameters. *International Journal of Current Microbiology and Applied Science*. 8: 2329-2339.
- Badr, S.E.A., Abdelfattah, M.S., El-Sayed, S.H., Abd El-Aziz, A.S.E., Sakr, D.M. (2014). Evaluation of anticancer, antimycoplasmal activities and chemical composition of guar (*Cyamopsis tetragonoloba*) seeds extract. *Research Journal of Pharmaceutical Biological and Chemical Science*. 5(3): 413-423.
- Boghara, M.C., Dhaduk, H.L., Kumar, S., Parekh, M.J., Patel, N.J. and Sharma, R. (2016). Genetic divergence, path analysis and molecular diversity analysis in cluster bean [*Cyamopsis tetragonoloba* (L.) Taub.]. *Industrial Crop and Production*. 89: 468-477.
- Chaudhury, A., Kaila, T., Gaikwad, K. (2019). Elucidation of galactomannan biosynthesis pathway genes through transcriptome sequencing of seeds collected at different developmental stages of commercially important Indian varieties of cluster bean (*Cyamopsis tetragonoloba* L.). *Scientific Reports*. 9: 1-17.
- Dhaka, A., Singh, H., Shailza. (2019). Growth and instability of cluster bean in bhilwara District of Rajasthan. *Agricultural Science Digest*. 39: 190-194. doi: 10.18805/ag.D-4869.
- Gaikwad, K., Ramakrishna, G., Srivastava, H. *et al.* (2023). The chromosome-scale genome assembly of cluster bean provides molecular insight into edible gum (galactomannan) biosynthesis family genes. *Scientific Reports*. 13: 9941.
- Grigoreva, E., Ulianich, P., Ben, C., Gentzbittel, L. and Potokina, E. (2019). First insights into the guar [*Cyamopsis tetragonoloba* (L.) Taub.] genome of the 'Vavilovskij 130' accession, using second and third-generation sequencing technologies. *Russian Journal of Genetics*. 55: 1406-1416.
- Gresta, F., Avola, G., Cannavò, S., Santonoceto, C. (2018). Morphological, biological, productive and qualitative characterization of 68 guar [*Cyamopsis tetragonoloba* (L.) Taub.] genotypes. *Industrial Crops and Products*. 114: 98-107.
- Hu, H., *et al.* (2019). Characterization of genes in guar gum biosynthesis based on quantitative RNA-sequencing in guar bean (*Cyamopsis tetragonoloba*). *Scientific Reports*. 9: 1-10.
- Ikem, A., Odumosu, P.O., Udousoro, I. (2023). Elemental composition of cereal grains and the contribution to the dietary intake in the Nigerian population. *Journal of Food Composition and Analysis*. 118: 105-207.
- Kaila, T. *et al.* (2017). Chloroplast genome sequence of clusterbean (*Cyamopsis tetragonoloba* L.): Genome structure and comparative analysis. *Genes*. 8: 212.
- Kgasudi, B.K., Kranthi Rekha, G., Uma Jyothi, K., Sasikal, K. (2020). Studies on genetic diversity for yield, quality and yield attributing traits in cluster bean [*Cyamopsis tetragonoloba* (L.) Taub.] genotypes. *Electronic Journal of Plant Breeding*. 11: 322-327.
- Kumar, S., Joshi, U.N., Sangwan, S., Yadav, R., Singh, J.V., Saini, M.L. (2015). Biomolecular characterization of guar (*Cyamopsis tetragonoloba*) genotypes along with wild species, *C. serrata* and *C. senegalensis*. *Plant Systematics and Evolution*. 301: 1249-1262.
- Kumar, S., Joshi, U.N., Singh, V., Singh, J.V., Saini, M.L. (2013). Characterization of released and elite genotypes of guar [*Cyamopsis tetragonoloba* (L.) Taub.] from India proves unrelated to geographical origin. *Genetic Resources and Crop Evolution*. 60: 2017-2032.
- Kumar, V., Ram, R.B. (2015). Genetic variability, correlation and path analysis for yield and yield attributing traits in cluster bean [*Cyamopsis tetragonoloba* (L.) Taub.] genotypes. *International Journal of Pure Applied Bioscience*. 3: 143-149.
- Manjunatha, N., Lokesh, H., Deshmanya, J.B. (2018). Structural Changes in the Performance of Gum guar in India. *Indian Journal of Agricultural Research*. 52: 336-338. doi: 10.18805/IJARE.A-4827.
- Müftüoğlu, N.M., Türkmen, C.A.F.E.R., Akçura, M., Kaplan, M. (2019). Yield and nutritional characteristics of edible cluster bean genotypes. *Turkish Journal of Field Crops*. 24(1): 91-97.
- Muthuselvi, R., Shanthi, A., Praneetha, S. (2017). Genetic Association of yield and yield attributing characters in cluster bean [*Cyamopsis tetragonoloba* (L.) Taub.]. *International Journal of Chemical Sciences*. 5: 1934-1936.
- Naik, C.S.R., Ankaiah, R., Sudhakar, P., *et al.* (2013). Variation in the protein and galactomannan content in guar seeds of the different genotypes. *Plant Archives*. 40: 50-54.
- NRAA. (2014). Potential of Rainfed Guar (*Cluster beans*) Cultivation, Processing and Export in India", Policy paper No.3, National Rainfed Area Authority, NASC Complex. DPS Marg, New Delhi-110 012, India. 109.
- Pathak, R., Singh, M., Henry, A. (2011). Genetic diversity and interrelationship among clusterbean (*Cyamopsis tetragonoloba*) genotypes for qualitative traits. *Indian Journal Agricultural Science*. 81: 402.
- Ramanjaneyulu, A.V., Madhavi, A., Neelima, T.L., Naresh, P., Reddy Indudhar, K., Srinivas, A. (2017). Effect of row spacing and sowing time on seed yield, quality parameters and nutrient uptake of guar [*Cyamopsis tetragonoloba* (L.) Taub.] in semi arid climate of Southern Telanagana, India. *Legume Research*. 41: 287-292. doi:10.18805/lr.v0i0.7599.

- Ramanjaneyulu, A.V., Madhavi, A., Neelima, T.L., Naresh, P. Indudhar Reddy, K., Srinivas, A. (2018). Effect of row spacing and sowing time on seed yield, quality parameters and nutrient uptake of guar [*Cyamopsis tetragonoloba* (L.) Taub] in semi arid climate of southern Telanagana, India. *Legume Research*. 41: 287-292. doi: 10.18805/lr.v0i0.7599.
- Rawal, H. C. *et al.* (2017). High quality unigenes and microsatellite markers from tissue specific transcriptome and development of a database in clusterbean [*Cyamopsis tetragonoloba* (L.) Taub]. *Genes*. 8: 313.
- Reddy, G.V., Reddy, N.S., Nagaraja, K., Krishna Rao, K.S.V. (2018). Synthesis of pH responsive hydrogel matrices from guar gum and poly (acrylamide-co-acrylamidoglycolic acid) for anti-cancer drug delivery. *Journal of Applied Pharmaceutical Science*. 8: 84-91.
- Rusydi, M.R. and Azrina, A. (2012). Effect of germination on total phenolic, tannin and phytic acid contents in soy bean and peanut. *International Food Research Journal*. 19(2): 673-677.
- Sahu, S., Sahu, T.K., Ghosal, S., Gaikwad, K., Rao, A.R. (2020). Computational analysis of SNPs and INDELs in cluster bean cultivars involved in multiple trait expression. *Indian Journal of Genetics and Plant Breeding*. 80(2): 179-185.
- Santonoceto, C., Mauceri, A., Lupini, A., *et al.* (2019). Morpho-agronomic characterization and genetic variability assessment of a guar germplasm collection by a novel SSR panel. *Industrial Crops and Production*. 138: 111568.
- Sefatullah, S., Dorajeerao, A.V.D.D., Sattiraju, M. (2017). Reproductive and yield parameters among seed cluster bean cultivars under west godavari conditions. *Plant Archives*. 17:1339-1342.
- Sharma, P., Dubey, G., Kaushik, S. (2011). Chemical and Medicobiological profile of *Cyamopsis tetragonoloba* (L.) Taub: an overview. *Journal of Applied Pharmaceutical Science*. 1:32-37.
- Sharma, P., Sharma, V., Kumar, V. (2014). Genetic diversity analysis of cluster bean [*Cyamopsis tetragonoloba* (L.) Taub] genotypes using RAPD and ISSR markers. *Journal of Agricultural Science and Technology*. 16: 433-443.
- Sharma, P., Kaur, A., Kaur, S. (2017). Nutritional quality of flours from guar bean (*Cyamopsis tetragonoloba*) varieties as affected by different processing methods. *Journal of Food Science and Technology*. 54: 1866-1872.
- Sharma, S., Tyagi, A., Srivastava, H., Ramakrishna, G., Sharma, P., Sevanthi, A.M., Solanke, A.U., Sharma, R., Singh, N.K., Sharma, T.R., Gaikwad, K. (2021). Exploring the edible gum (galactomannan) biosynthesis and its regulation during pod developmental stages in clusterbean using comparative transcriptomic approach. *Scientific Reports*. 11(1): 4000.
- Stuart, N.W. (1936). Adaptation of the micro-Kjeldahl method for the determination of nitrogen in plant tissues. *Plant Physiology*. 11:173.
- Sultan, M., Ashiq Rabbani, M., Shinwari, Z.K., Shahid Masood, M. (2012a). Phenotypic divergence in guar (*Cyamopsis tetragonoloba*) landrace genotypes of Pakistan. *Pakistan Journal of Botany*. 44: 203-210.
- Sultan, M., Rabbani, M.A., Shinwari, Z.K., Masood, M.S. (2012b). Phenotypic divergence in guar (*Cyamopsis tetragonoloba* L.) landrace genotypes of Pakistan. *Pakistan Journal of Botany*. 44: 203-210.
- Thombare, N., Jha, U., Mishra, S., Siddiqui, M.Z. (2016). Guar gum as a promising starting material for diverse applications: A review. *International Journal of Biological Macromolecules*. 88:361-372.
- Tribhuvan, K.U., SV, A.M., Sharma, P., Das, A., Kumar, K., Tyagi, A., Solanke, A.U., S., Sharma, R., Jadhav, P.V., Raveendran, M., Fakrudin B., Sharma, T.R., Singh, N. K., Gaikwad, K. (2019). Identification of genomic SSRs in cluster bean (*Cyamopsis tetragonoloba*) and demonstration of their utility in genetic diversity analysis. *Industrial Crops and Products*. 133: 221-231.
- Tyagi, A., Nigam, D., SV, A.M., Solanke, A. U., Singh, N. K., Sharma, T.R., Gaikwad, K. (2018). Genome wide discovery of tissue specific mi RNA s in clusterbean (*Cyamopsis tetragonoloba*) indicates their association with galactomannan biosynthesis. *Plant Biotechnology Journal*. 16: 1241-1257.
- Tyagi, A., Sharma, P., Saxena, S., Sharma, R., Amith Mithra S.V., Solanke, A.U., Singh, N.K., Sharma, T.R., Gaikwad, K. (2019). The genome size of clusterbean (*Cyamopsis tetragonoloba*) is significantly smaller compared to its wild relatives as estimated by flow cytometry. *Gene*. 707: 205-211.
- Wankhade, R.S., Kale, V.S., Nagre, P.K., Patil, R.K. (2017). Stability studies in gum cluster bean genotypes. *Legume Research*. 40: 985-994. doi: 10.18805/lr.v0i0.7838.